

# HIGH OVERPRESSURE SAFETY GAUGE SOLID FRONT





### SPECIAL FEATURES

- STAINLESS STEEL CASE & MEASURING SYSTEM
- SOLID FRONT DESIGN FEATURES BAFFLE WALL INTERPOSED BETWEEN THE SENSING SYSTEM & THE WINDOW, AND PRESSURE RELIEVING BACK FOR INCREASED SAFETY.
- SOCKET & CASE WELDED
- DRY OR LIQUID FILLED
- STAINLESS STEEL BLOW OFF BACK
- STANDARD FOLLOWED IN GENERAL EN 837-1

### **APPLICATIONS**

ESPECIALLY SUITED FOR OCCASIONAL SHORT DURATION OVER PRESSURES OF UPTO 4 TIMES SCALE RANGE. (EXACT VALUES SEE TABLE) SUITABLE FOR CORROSIVE ENVIRONMENTS & GASEOUS OR LIQUID MEDIA THAT WILL NOT OBSTRUCT THE PRESSURE SYSTEM.

## SPECIFICATIONS STANDARD VERSION : 100 mm & 150 mm

Accuracy	<ul> <li>±1.0% FOR RANGE SCALE ONLY &amp;</li> <li>±3.0% FOR END SCALE (END SCALE IS COVERED WITH TRIANGLE)</li> </ul>
Ambient temperature	$\therefore$ 20°C to + 65°C
Process temperature	: Max. 300°C
Operating pressure range	75% of Scale Value
Over pressure limit	: Refer Table
Case & Bezel	: AISI 304 SS (Bayonet Type)
Bourdon	: AISI 316L SS
Socket	: AISI 316L SS
Movement	: AISI 304 SS
Joints	: Tig Argon Arc Welding
Protection	: IP 65
Dial	Aluminum, black graduation on white background
	(The scale end is marked by a black triangle)
Pointer	Àluminum, black Coloured Micrometer Zero Ádjustable
Window	Shatterproof / Safety Glass
Blow off Disc	AISI 304 SS
Gasket & Filling Plug	: Neoprene

## **GLYCERINE FILLED VERSION (OPTION PY)**

Accuracy	:	±1.0% FOR RANGE SCALE ONLY & ±3.0% FOR END SCALE (END SCALE IS COVERED WITH TRIANGLE)
Ambient Temperature	:	Maximum 65°C
Dampening Liquids	:	Glycerine 99.7%
Other Features	:	Refer Specification of Standard Version

#### Temperature effect:

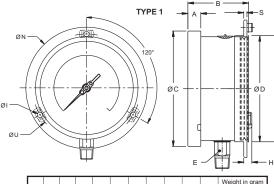
The variation of indication caused by effects of temperature is to be calculated by below formula; which is to be added in the specified accuracy while measurement :-Formula :  $\pm 0.04 \times (t2 - t1) \%$  of F. S. where t1 = reference temperature (+20°C) and t2 = ambient temperature in °C.



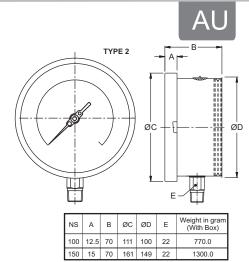


## SOLID FRONT

#### **DIMENSIONS - STANDARD VERSION**



NS	А	в	øc	ØD	Е	ØN	ØU	н	ØI	s	Weight in gram (With Box)
100	12.5	70	111	100	22	134	118	15	6	1	870.0
150	15	70	161	149	22	186	168	15	6	1	1440.0



Notes : • Drawings are not to scale. • All Dimensions are in mm. • NS = Nominal Size

#### **RANGE TABLE**

Note : Waaree offers National / International Scales like kPa, Mpa, bar, psi, kg/cm<sup>2</sup>& Equivalent scales as per the requirement can be provided on request.

Following are the example tables for kg/cm<sup>2</sup> / bar with overload range.

#### **SCALE & OVERLOAD RANGES**

SINGLE SCALE (kg/cm<sup>2</sup> or b

SINGLE SCALE (kg/cm <sup>2</sup> or bar)					
RANGE	OVERLOAD RANGE	RANGE	OVERLOAD RANGE		
0/0.6	2.5	0/5	25		
0/1	4	0/10	40		
0/1.6	6	0/16	60		
0/2.5	10	0/25	80		
0/4	16	0/40	100		

### HOW TO ORDER

	W TO ORDER					Example
BASI	C MODEL					_
COD	E					AU
NOM	INAL SIZE	F	н			
	10	0 mm	150 mm			Х
ТҮРЕ	OF MOUNTING					
1 W	ALL/ SURFACE / PROJECTION MC	UNTIN	G WITH BOTT	OM ENTRY		Х
2 D	IRECT BOTTOM ENTRY					
GAU	GE CONNECTION					
4BM	1/2" BSP (M) STANDARD	2NM	1/4" NPT (M)	4NM	1/2" NPT (M) STANDARD	xxx
RAN	GE					
REFE	R RANGE TABLE					0/10
ΟΡΤΙ	ONE					kg/cm <sup>2</sup>
						-
PW	FIVE POINT CALIBRATION CERTIF	ICATE	TB	HELIUM LEAK TE		
RH	CUSTOM DESIGNED DIAL		SF		H DAMPENING JELLY	XX
SW	DIAL TAG MARKING		PY	2		
SX	SS TAG PLATE		GH	MATERIAL TEST	CERTIFICATES*	
*MATE	RIAL TEST CERTIFICATES WILL BE PROVIDED FO	OR WETTE	D PARTS ONLY WI	TH CHEMICAL COMPOSI	TION TESTING. FOR OTHERS, PLEASE COI	NSULT FACTOF

Ordering Example: AU - X - X - XXX - 0/10 kg/cm<sup>2</sup> - XX

FOR OTHER OPTIONAL ITEMS, PLEASE CONTACT FACTORY FOR DELIVERY AND MINIMUM QUANTITY OF ORDER.

Note : Specifications and dimensions given in this product catalogue represents the state of engineering at the time of printing. Modifications may take place and materials specified may be replaced by others without prior notice.



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